

Date: Friday, 5/30/2008 8:11:53 AM
 User: David Duval

Process Sheet

OK

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : SEAT SUPPORT ASSEMBLY, RH
Job Number : 05008	
Estimate Number : 13329	
P.O. Number :	Part Number : D3784044
This Issue : 5/30/2008 S.O. No. :	Drawing Number : PROTO
Prsht Rev. : NC	Project Number : IA0004
First Issue : 11	Drawing Revision : PROTO 080530
Previous Run :	Material :
Written By : <u>08/05/30</u>	Due Date : 6/6/2008 Qty: <u>2</u> Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-05-19 new issue DD verified by:ec	

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Pick Packaging Kit

2.0	D37701	Tube
-----	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2 1.0000 Each(s)
 Tube
 batch: B38883 080530

3.0	D37703	Tube
-----	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2 1.0000 Each(s)
 Tube
 batch: B38885 080530

4.0	AN513A	Bolt
-----	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8 4.0000 Each(s)
 Bolt
 batch: M104936 080530

5.0	NAS1149F0563P	Washer
-----	---------------	--------



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16 8.0000 Each(s)
 Washer
 batch: M108099 080530

Date: Friday, 5/30/2008 8:11:53 AM
User: David Duval

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SEAT SUPPORT ASSEMBLY, RH

Job Number: 05008

Part Number: D3784044

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 MS21042L5 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8 4.0000 Each(s)

Nut

batch: M107464

080530

7.0 D3763044 End Fitting Assembly, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2 1.0000 Each(s)

End Fitting Assembly, RH

batch: B39482

080530

8.0 D3763041 End Fitting Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4 2.0000 Each(s)

End Fitting Assembly

batch: B39485

080530

9.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented down****

****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented forward****

080530

10.0 QC5 INSPECT WORK TO CURRENT STEP



ENGINEERING
APPROVAL



Comment: INSPECT WORK TO CURRENT STEP

080530

11.0 PACKAGING 1 PACKAGING RESOURCE #1



06.06.02

FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: _____

12.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

charge to W/O # 00196

u 806-11

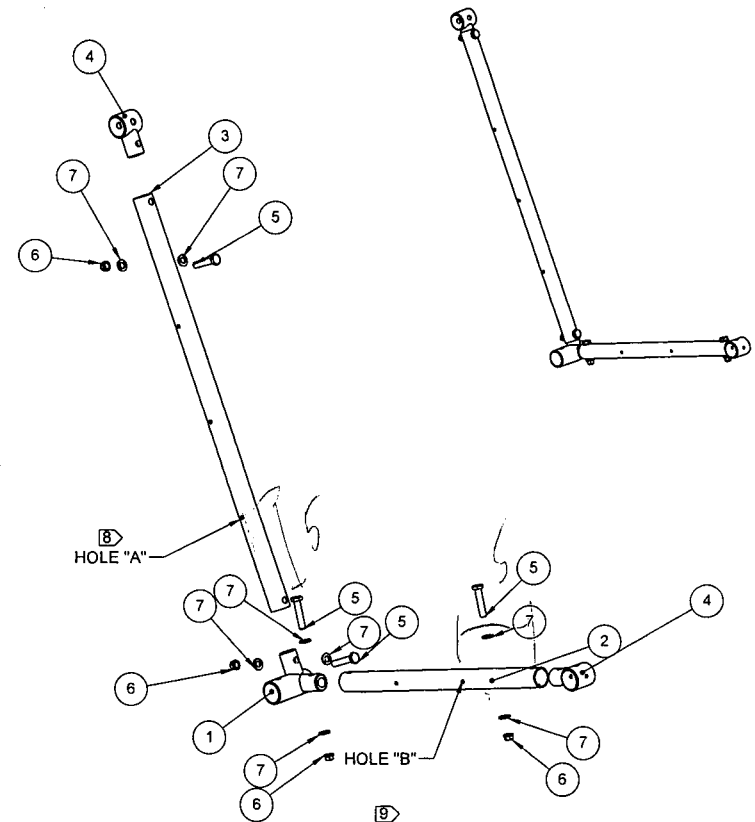
Top Top
aft L R L
R

D3763-044 RD 08.05.30

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3762-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	AN5-13A	BOLT	4
6	MS21042L5	NUT	4
7	NAS1149F0563P	WASHER	8

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
08.05.30 RD

Qty x 2 **D3784-044 SEAT SUPPORT ASSY, RH**



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.93 lbs
- 8) HOLE "A" IS LOCATED 5" FROM THE END OF D3770-3 TUBE AND MUST BE ORIENTED DOWN
- 9) HOLE "B" IS LOCATED 5" FROM THE END OF D3770-1 TUBE AND MUST BE ORIENTED FORWARD

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3784	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SEAT SUPPORT ASSEMBLY	1:1
DATE	08.05.15	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	